



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - SAE J403 | SAE J1397 UNS G11320 - Hot Rolled

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, To Wire Rods, Plates, Strip, Sheets and Tubing

Group - Ferrous Mild Steel Alloys

Sub Group - SAE J403 | SAE J1397 UNS G11320 - Hot Rolled Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bars, Wire Rods, Plates, Strip, Sheets and Tubing

Chemical Composition			Heat Treatment	
Carbon	C %	0.270 - 0.340	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.350 - 1.650		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.080 - 0.130		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	570 min.
			Yield Strength in Mpa	310 min.
			Elongation in %	16 min.
			Reduction of Area in %	40 min.
			Hardness in BHN	167 max.
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1132	SAE	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing
1132	AISI	USA	Steel and Bar
A 1040 1132	ASTM	USA	Steel
A 29 1132	ASTM	USA	Steel and Bar
A 510 1132	ASTM	USA	Wire Rod, Round Wire and Steel
A 519 1132	ASTM	USA	Steel and Tubing
A 576 11L32	ASTM	USA	Steel and Bar

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS